



Robusta.
A step
forward
in work
footwear for
industry



ROBUSTA
STEP FORWARD



ROUSTA
STEP FORWARD

At ROUSTA we're manufacturers of **safety and professional solutions**, since 1999. We produce extraordinarily long lasting and comfortable shoes and accessories developed in line with our customers' needs with an enduring vocation towards service and a rigorous quality plan. The outcome is an enormous catalogue with **more than 750 items** that provide solutions for professionals in several industries.

The most demanding industries require safety solutions that meet the strictest standards. Moreover, they require fully equipped footwear with state-of-the-art technology that can ensure the well-being of the ones who will wear them for more time.

Our footwear and accessories are made to meet the needs of a diverse range of industries. Their development has been carried out following **the highest quality, environmental and workplace health standards**.

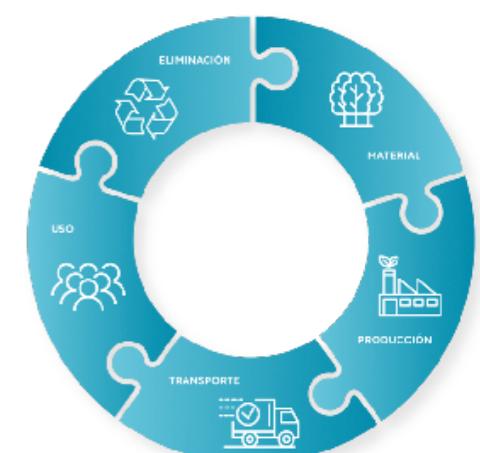


MAKE AN IMPACT, BUT NOT ON THE ENVIRONMENT

At Calzados Robusta we know that the quality of our lives depends a lot on our surroundings. That's why we've made the commitment to preserve and care for the environment by progressively reducing the environmental footprint of our processes. This move towards sustainability includes **eco-design** as a factor of strategic competitiveness to optimise processes and reduce environmental impact during the life cycle of our products (UNE14040 – UNE150301). It's a global process that involves not just using green materials, but also using the most sustainable methods of production, warehousing and shipping to client. Consequently, we can control and



reduce emissions of VOCs and spillages, offset part of our carbon footprint with the "Calculate, reduce and offset" programme from the Ministry for Ecological Transition and we contribute with sustainable development goals.



WHERE SAFETY STARTS

Professional footwear intended for the industrial sector is an important personal protective equipment. Not only workers safety depends on it, but also their daily performance and well-being.

At ROUSTA, we're highly aware of how important it is to develop the best products for each sector; products that provide answers to specific needs and innovative products that can foresee potential contingencies in the workplace, even before they happen.

In collaboration with **INESCOP**, our technical teams put every new development in **R&D&I**, and the performance of all our designs, to the test in our laboratory in Arnedo, La Rioja.

The result is a collection of safety footwear, protection and uniformity, lighter and more comfortable, that provides solutions for a diverse range of activities: **Health, Horeca sector, special risks, police, forest industry and fire fighters**.



EUROPEAN REGULATIONS

EN ISO 20344

This standard specifies methods for testing footwear designed as Personal Protective equipment.

EN ISO 20345

This standard specifies basic and additional requirements for safety footwear whose safety toe cap must withstand impacts equivalent to 200 Joules and 15kN compression.

EN ISO 20346

This standard specifies basic and additional requirements for protective footwear whose safety toe cap must withstand impacts equivalent to 100 Joules and 10kN compression.

EN ISO 20347

This standard specifies basic and additional requirements for occupational footwear that is not exposed to any mechanical risks (impact or compression).

EN ISO 61340

This standard specifies the general requirements for the protection of electronic devices from electrostatic phenomena. ESD footwear permits the wearer to dissipate electrostatic charges.



 **ROUSTA**
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DESIGNATION CODES

Occupational footwear without toe protection according to the standard ISO 20347

O1=OB+A+E

Closed heel area

OB = Basic requirements

A = Anti-static footwear: Dissipates electrostatic charges generated by movement and activities to the ground.

E = Energy absorption in the heel Soft support surface on the heel Prevents fatigue and joint injuries

FO = Resistance to fuel oil

Optional requirement all our models fulfil

O2=O1+WRU

WRU = Water resistant upper leather

O3=O2+P= O1 + WRU + P + SOLE WITH CLEATS/ INSERTS + CLEAT SOLE DESIGN

P = Penetration resistance

SRA = Slip resistant soles are tested on a ceramic tile wetted with dilute soap solution (flat and heel).

SRB = Slip resistant soles are tested on smooth steel with glycerol (flat and heel).

SRC = Slip resistant soles pass both SRA and SRB slip resistance tests.

Safety footwear for professional use with toe protection in conformance with standard ISO 20345

S1=SB+A+E

Closed heel area

SB = Basic requirements

A = Anti-static footwear Dissipates electrostatic charges generated by movement and activities to the ground.

E = Energy absorption in the heel Soft support surface on the heel Prevents fatigue and joint injuries

FO = Resistance to fuel oil

Optional requirement all our models fulfil

S2=S1+WRU

WRU = Water resistant upper leather

S3=S2+P= S1+WRU+P+ SOLE WITH CLEATS/ INSERTS + CLEAT SOLE DESIGN

P = Penetration resistance

SRA = Slip resistant soles are tested on a ceramic tile wetted with dilute soap solution (flat and heel).

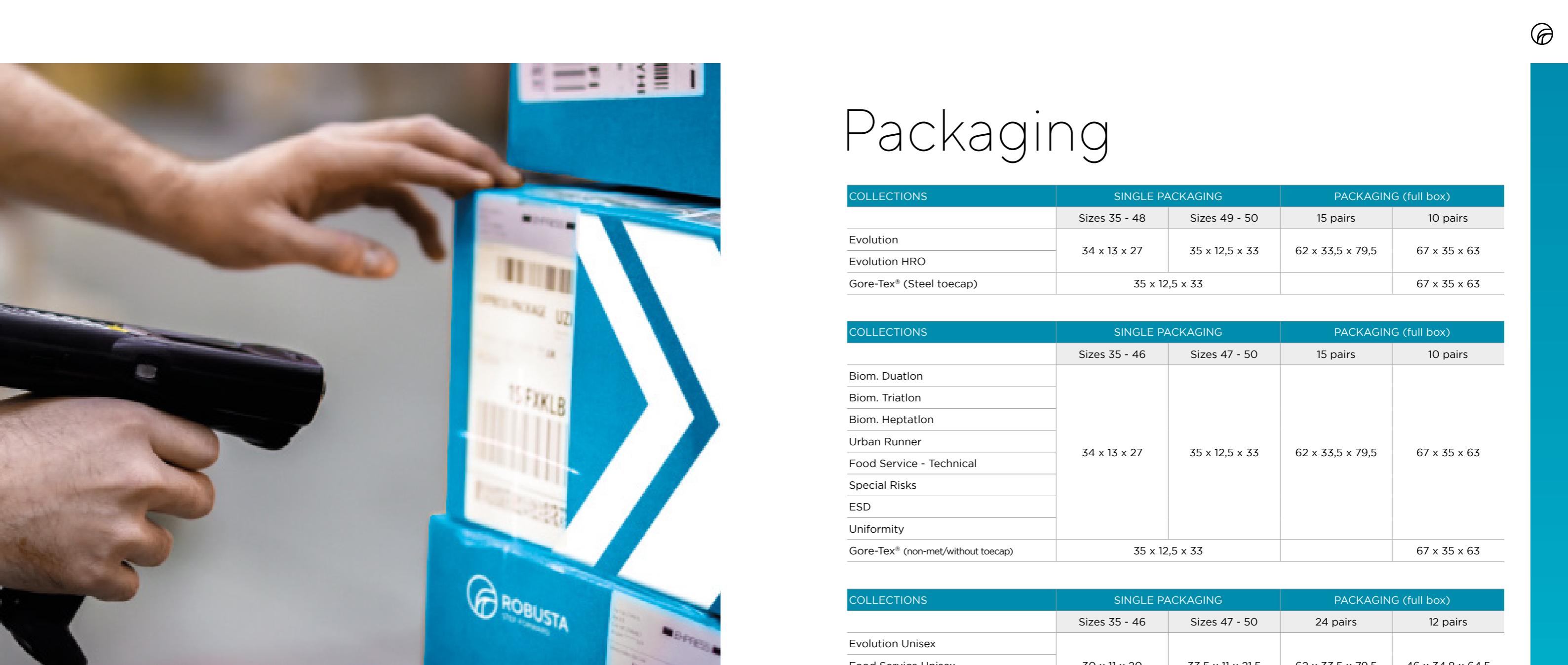
SRB = Slip resistant soles are tested on smooth steel with glycerol (flat and heel).

SRC = Slip resistant soles pass both SRA and SRB slip resistance tests.

MODELS INSIDE HEIGHT



The inside height shown for every model is the measurement of the inside of the heel (without insole) at the tallest point.



Packaging

COLLECTIONS	SINGLE PACKAGING		PACKAGING (full box)	
	Sizes 35 - 48	Sizes 49 - 50	15 pairs	10 pairs
Evolution				
Evolution HRO	34 x 13 x 27	35 x 12,5 x 33	62 x 33,5 x 79,5	67 x 35 x 63
Gore-Tex® (Steel toecap)	35 x 12,5 x 33			67 x 35 x 63

COLLECTIONS	SINGLE PACKAGING		PACKAGING (full box)	
	Sizes 35 - 46	Sizes 47 - 50	15 pairs	10 pairs
Biom. Duatlon				
Biom. Triatlon				
Biom. Heptalon				
Urban Runner	34 x 13 x 27	35 x 12,5 x 33	62 x 33,5 x 79,5	67 x 35 x 63
Food Service - Technical				
Special Risks				
ESD				
Uniformity				
Gore-Tex® (non-met/without toecap)	35 x 12,5 x 33			67 x 35 x 63

COLLECTIONS	SINGLE PACKAGING		PACKAGING (full box)	
	Sizes 35 - 46	Sizes 47 - 50	24 pairs	12 pairs
Evolution Unisex				
Food Service Unisex	30 x 11 x 20	33,5 x 11 x 21,5	62 x 33,5 x 79,5	46 x 34,8 x 64,5
Anatomical				

COLLECTIONS	SINGLE PACKAGING		PACKAGING (full box)	
	Sizes 35 - 46	Sizes 47 - 50	10 pairs	
Fusión				
Reno and Glacier Black		35 x 12,5 x 33		67 x 35 x 63
Aster, Isasa and Iceberg	45 x 12,5 x 34,5			
Helmet, Fuego and Coraza	35 x 12,5 x 33	45 x 12,5 x 34,5		67 x 35 x 63

NOTE NOTE: All sizes are shown in centimetres (cm). Length x height x width



Collection - Type
Evolution - HRO



Maya

90016 O2+CI+HI+HRO+SRC	35-48 EU • 2-13 UK Interior height: 155 mm (\pm 5%)
Sole	PU + Nitrile Rubber
Leather	Split Nubuck
Toecap	Without protection

BIOMECANIC

2019/20 COLLECTION

These models are the outcome of a study based on principles of biomechanics applied to professional footwear.

These are innovative developments that combine engineering and foot anatomy to increase comfort.

Their non-slip soles and non-metallic toecaps reduce weight by 30%.

DUATLON - PU 2D SOLE (NON METALLIC TOECAP AND/OR TEXTILE INSOLE)

Collection - Type
Biomecanic - Duatlón



Acebo CM

92053 S1+CI+SRC NON METAL	35-48 EU • 2-13 UK Interior height: 85 mm (\pm 5%)
92054 S1+P+SRC NON METAL TEXTILE	
Sole	PU / PU
Leather	Split Cowhide
Toecap	Non-metallic 200 J

Collection - Type
Biomecanic - Duatlón



Boj

92057 S1+CI+SRC NON METAL	35-48 EU • 2-13 UK Interior height: 120 mm (\pm 5%)
92058 S1+P+SRC NON METAL TEXTILE	
Sole	PU / PU
Leather	Split Cowhide
Toecap	Non-metallic 200 J



Collection - Type
Biomecanic - Heptatlón

**Condor**

92108 S3+CI+HI+HRO+SRC NON METAL TEXTILE	35-48 EU • 2-13 UK Interior height: 80 mm (\pm 5%)
Sole	PU + Nitrile Rubber
Upper	Split Nubuck and high strength textile mesh
Toecap	Non-metallic 200 J

Collection - Type
Biomecanic - Heptatlón

**Gamo**

92110 S3+CI+HI+HRO+SRC NON METAL TEXTILE	35-48 EU • 2-13 UK Interior height: 165 mm (\pm 5%)
Sole	PU + Nitrile Rubber
Upper	Split Nubuck and high strength textile mesh
Toecap	Non-metallic 200 J

Collection - Type
Biomecanic - Heptatlón

**Welder**

92116 S3+CI+HI+HRO+SRC NON METAL TEXTILE	35-48 EU • 2-13 UK Interior height: 120 mm (\pm 5%)
Sole	PU + Nitrile Rubber
Leather	Grain Cowhide
Toecap	Non-metallic 200 J

Collection - Type
Biomecanic - Heptatlón

**Aster**

92112 S3+CI+HI+HRO+SRC NON METAL TEXTILE	35-48 EU • 2-13 UK Interior height: 275 mm (\pm 5%)
Sole	PU + Nitrile Rubber
Leather	Grain Cowhide
Toecap	Non-metallic 200 J

Collection - Type
Biomecanic - Heptatlón

**Fusión**

92118 S3+CI+HI+HRO+SRC NON METAL TEXTILE	35-48 EU • 2-13 UK Interior height: 185 mm (\pm 5%)
Sole	PU + Nitrile Rubber
Leather	Grain Cowhide
Toecap	Non-metallic 200 J

Collection - Type
Food Service - Unisex



María Ind White

90122 S2+CI+SRC ALUMINIUM	34-48 EU • 1-13 UK Interior height: 70 mm (\pm 5%)
Sole	PU / PU
Leather	Grain Cowhide
Toecap	Aluminium 200 J

These designs are penetration resistant to 1100 N because of their latest technology textile material that provides maximum protection in the upper, instep and heels.

Mod. **Metaprotector** (Robusta patent)

- EN ISO 20345 protection
- Comfort - articulated and flexible system
- Ergonomic - adapts to the instep

Mod. **Foundry and welding** EN ISO 20349

- Thermal risks
- Splashing molten metal

Mod. **Cut resistant**

- Level 5 cut resistance

Mod. **3-60** (Cut resistant, fire proof, resistant to high temperatures)

MOD. METAPROTECTOR

Collection - Type
Special risks - Meta protector



Castaño Metaergonomic

92172 S2+CI+M+SRC STEEL	35-50 EU • 2-15 UK Interior height: 70 mm (\pm 5%)
92173 S3+CI+M+SRC STEEL STEEL	
Sole	PU / PU
Leather	Grain Cowhide
Toecap	200 J Steel

Collection - Type
Special risks - Meta protector



Metaergonomic

92170 S2+CI+M+SRC STEEL	35-50 EU • 2-15 UK Interior height: 120 mm (\pm 5%)
92171 S3+CI+M+SRC STEEL STEEL	
Sole	PU / PU
Leather	Grain Cowhide
Toecap	200 J Steel



Collection - Type
Special risks - Meta protector



Marfil Metaergonomic

92174 S2+CI+HI+HRO+M+SRC NON METAL	35-48 EU • 2-13 UK
92175 S3+CI+HI+HRO+M+SRC NON METAL TEXTILE	Interior height: 138 mm (\pm 5%)
Sole	PU + Nitrile Rubber
Leather	Grain Cowhide
Toecap	Non-metallic 200 J

MOD. FOUNDRY AND WELDING EN ISO 20349

Collection - Type
Special risks - Foundry and welding



Fuego

90058 SB+P+FO+E+WRU+CI+ HI ₁ + HRO+WG+AL+FE+M STEEL TEXTILE	36-49 EU • 3-14 UK
	Interior height: 190 mm (\pm 5%)
Sole	PU + ADE Nitrile Rubber System®
Leather	Grain cowhide and fire resistant
Toecap	200 J Steel



Collection - Type
Special risks - Foundry and welding



Escudo

90824 S3+CI+HRO+WG+HI ₁ STEEL TEXTILE	36-49 EU • 3-14 UK
	Interior height: 120 mm (\pm 5%)
Sole	PU + ADE Nitrile Rubber System®
Leather	Grain cowhide and fire resistant
Toecap	200 J Steel

MOD. TOTAL ANTI-PERFORATION

Collection - Type
Special risks - Total anti-perforation



3.60

92169 S3+CI+HI ₁ +HRO+WG+CR NON METAL TEXTILE	36-48 EU • 3-13 UK
	Interior height: 165 mm (\pm 5%)
Sole	PU + ADE Nitrile Rubber System®
Upper	Technical textile
Toecap	Non-metallic 200 J

Collection - Type
Special risks - Foundry and welding



Coraza

90822 S3+CI+HRO+WG+AL+ FE+HI ₁ STEEL TEXTILE	36-49 EU • 3-14 UK
	Interior height: 205 mm (\pm 5%)
Sole	PU + ADE Nitrile Rubber System®
Leather	Grain cowhide and fire resistant
Toecap	200 J Steel

Collection
ESD



Sauce ESD

92073 S2+CI+SRC NON METAL	35-48 EU • 2-13 UK
92074 S3+CI+SRC NON METAL TEXTILE	Interior height: 130 mm (\pm 5%)
Sole	PU / PU
Leather	Grain Cowhide
Toecap	Non-metallic 200 J

These models are designed for uniformed personnel involved in a range of work responsibilities (administrative, wait staff, security guards, etc.). These models are made of top quality leather.

UNIFORMITY

2019/20 COLLECTION

Standard EN ISO 20347 (without toecap).
Standard EN ISO 20345 (with toecap).

WITH PROTECTION (S2) EN ISO 20345

Collection
Uniformity



Manager

90963 S2+CI+SRC ALUMINIUM	34-48 EU • 1-13 UK
Sole	Interior height: 70 mm (\pm 5%)
Leather	PU+TPU
	Grain Cowhide

Collection
Uniformity



Directivo

90961 SB STEEL	35-48 EU • 2-13 UK
Sole	Interior height: 65 mm (\pm 5%)
Leather	Caucho Nitrilo
	Grain Cowhide

WITHOUT PROTECTION EN ISO 20347

Collection
Uniformity

**Balance**

90605 O2+CI	39-46 EU • 6-11 UK Interior height: 80 mm (± 5%)
Sole	Mono-density PU
Leather	Grain Cowhide

Collection
Uniformity

**Michael**

90267 O2+CI	39-46 EU • 6-11 UK Interior height: 70 mm (± 5%)
Sole	Mono-density PU
Leather	Grain Cowhide

Collection
Uniformity

**Stand**

90568 O2+CI+HI+HRO	35-48 EU • 2-13 UK Interior height: 65 mm (± 5%)
Sole	Nitrile Rubber
Leather	Grain Cowhide



ANATOMICAL

2019/20 COLLECTION

This collection is designed specifically to meet the aesthetic and comfort needs of health care professionals. These models are made of soft **breathable** leather and they're **100% washable** (12 washing machine cycles at 30-35°, fast

drying). The PU/TPU soles provide maximum traction, flexibility and lightness. In addition, they prevent electrostatic discharges while handling electronic machinery, like scanners, CTs or x-rays.

Collection
Anatomical

**Ana white perforated**

90232 O1+FO+CI+SRC	34-48 EU • 1-13 UK Interior height: 40 mm (± 5%)
Sole	PU + TPU Light, Anti-static, Anti-slip
Leather	Leather

Collection
Anatomical

**Ana black**

90233 O2+FO+CI+SRC	34-48 EU • 1-13 UK Interior height: 40 mm (± 5%)
Sole	PU + TPU Light, Anti-static, Anti-slip
Leather	Leather



Collection
Anatomical

**Carmen white perforated**

90197 O1+FO+CI+SRC	34-48 EU • 1-13 UK Interior height: 70 mm (\pm 5%)
Sole	PU + TPU Light, Anti-static, Anti-slip
Leather	Leather

Collection
Anatomical

**Carmen black**

90200 O2+FO+CI+SRC	34-48 EU • 1-13 UK Interior height: 70 mm (\pm 5%)
Sole	PU + TPU Light, Anti-static, Anti-slip
Leather	Leather

Collection
Anatomical

**Carlota white perforated**

90223 O1+FO+CI+SRC	34-48 EU • 1-13 UK Interior height: 65 mm (\pm 5%)
Sole	PU + TPU Light, Anti-static, Anti-slip
Leather	Leather

Collection
Anatomical

**Carlota black**

90224 O2+FO+CI+SRC	34-48 EU • 1-13 UK Interior height: 65 mm (\pm 5%)
Sole	PU + TPU Light, Anti-static, Anti-slip
Leather	Leather

Collection
Anatomical

**María white perforated**

90206 O1+FO+CI+SRC	34-48 EU • 1-13 UK Interior height: 70 mm (\pm 5%)
Sole	PU + TPU Light, Anti-static, Anti-slip
Leather	Leather

Collection
Anatomical

**María black**

90209 O2+FO+CI+SRC	34-48 EU • 1-13 UK Interior height: 70 mm (\pm 5%)
Sole	PU + TPU Light, Anti-static, Anti-slip
Leather	Leather

Collection - Type
Gore-Tex® - Without protection

**Caimán**

90346 O2+CI+HI+HRO+WR	36-49 EU • 3-14 UK Interior height: 140 mm (\pm 5%)
Sole	PU + Vibram® Nitrile Rubber
Leather	Nubuck

Collection - Type
Gore-Tex® - Without protection

**Foxino**

90343 O2+CI+HI+HRO+WR	36-49 EU • 3-14 UK Interior height: 140 mm (\pm 5%)
Sole	PU + Nitrile Rubber
Leather	Nubuck

Collection - Type
Gore-Tex® - Without protection

**GTx® Stand**

90484 O2+CI+HI+HRO+WR	35-48 EU • 2-13 UK Interior height: 65 mm (\pm 5%)
Sole	PU + Nitrile Rubber
Leather	Grain Cowhide

 ROUSTA
STEP FORWARD





ACCESSORIES

2019/20 COLLECTION

This is a collection of socks, insoles and other accessories that increase safety and comfort, prevent fatigue and improve breathability. The innovative AYR Preventiva insole is 100%

breathable and has pieces of gel and low density PU that absorb impacts.

Collection
Accessories



Coolmax Industry Socks

80003 Blue

S (35-38)
M (39-42)
L (43-47)

Collection
Accessories



Work Socks

80004 Blue

S (35-38)
M (39-42)
L (43-47)

SOCKS

Collection
Accessories



High Thermolite® Socks extreme cold

80001 Grey - Green

S (35-38)
M (39-42)
L (43-47)

Collection
Accessories



Short Thermolite® Socks extreme cold

80002 Black

S (35-38)
M (39-42)
L (43-47)

Collection
Accessories



Coolmax Motorcycler Socks

80008 Black

S (35-38)
M (39-42)
L (43-47)

Collection
Accessories



Coolmax Winter Boot Socks

80009 Black

S (35-38)
M (39-42)
L (43-47)



Collection
Accessories



**Coolmax Winter
Shoe Socks**

80010 Black

S (35-38)
M (39-42)
L (43-47)

Collection
Accessories



Coolmax Sport Socks

80011 White

S (35-38)
M (39-42)
L (43-47)

STOCKINGS

Collection
Accessories



Relax Socks

80013 Beige

S (35-38)
M (39-42)
L (43-47)
XL (43-47)

Collection

Accessories



Relax Socks

80014 White

S (35-38)
M (39-42)
L (43-47)
XL (43-47)

Collection
Accessories



Coolmax Sport Socks

80012 Black

S (35-38)
M (39-42)
L (43-47)

Collection
Accessories



Relax Socks

80019 Black

S (35-38)
M (39-42)
L (43-47)

Collection
Accessories



Relax Socks

80015 Blue

S (35-38)
M (39-42)
L (43-47)
XL (43-47)

Collection

Accessories



Relax Socks

80016 Black

S (35-38)
M (39-42)
L (43-47)
XL (43-47)



VISITOR TOECAPS

Collection
Accessories

**Easy Grip Overshoes**

80059 Black

S (34-37)
M (38-41)
L (42-45)
XL (46-48)

Collection
Accessories

**Easy Grip Overshoes**

80060 White

S (34-37)
M (38-41)
L (42-45)
XL (46-48)

Collection
Accessories

**Visitor Overshoes**

80055

S (34-37)
M (38-41)
XL (46-48)

Collection
Accessories

**Visitors Integral Overshoes**

80061

S (34-37)
M (38-41)
L (42-45)
XL (46-48)

Collection
Accessories

**Total Protec Overshoes**

80058

S (34-37)
M (38-41)
L (42-45)
XL (46-48)

Collection
Accessories

**Total Protec Plus Overshoes**

80057

S (34-37)
M (38-41)
L (42-45)
XL (46-48)

INSOLES

Collection
Accessories

Ayr Preventia® Insole

80046 High | 34-48 EU • 1-13 UK
80049 Low



The insole has 3 areas that are part of the 3 phases involved in walking.

- | | | |
|---|--|--|
| 1
IMPACT ZONE
A
PRONATION AREA | 2
SUPPORT ZONE
B
NEUTRAL AREA | 3
METATARSAL ZONE
C
SUPINATION AREA |
|---|--|--|

Collection
Accessories

Ayr Integral High Insole

20451 Black | 35-50 EU • 2-15 UK



Collection
Accessories

Genova X Max insole

20472 Black | 34-48 EU • 1-13 UK

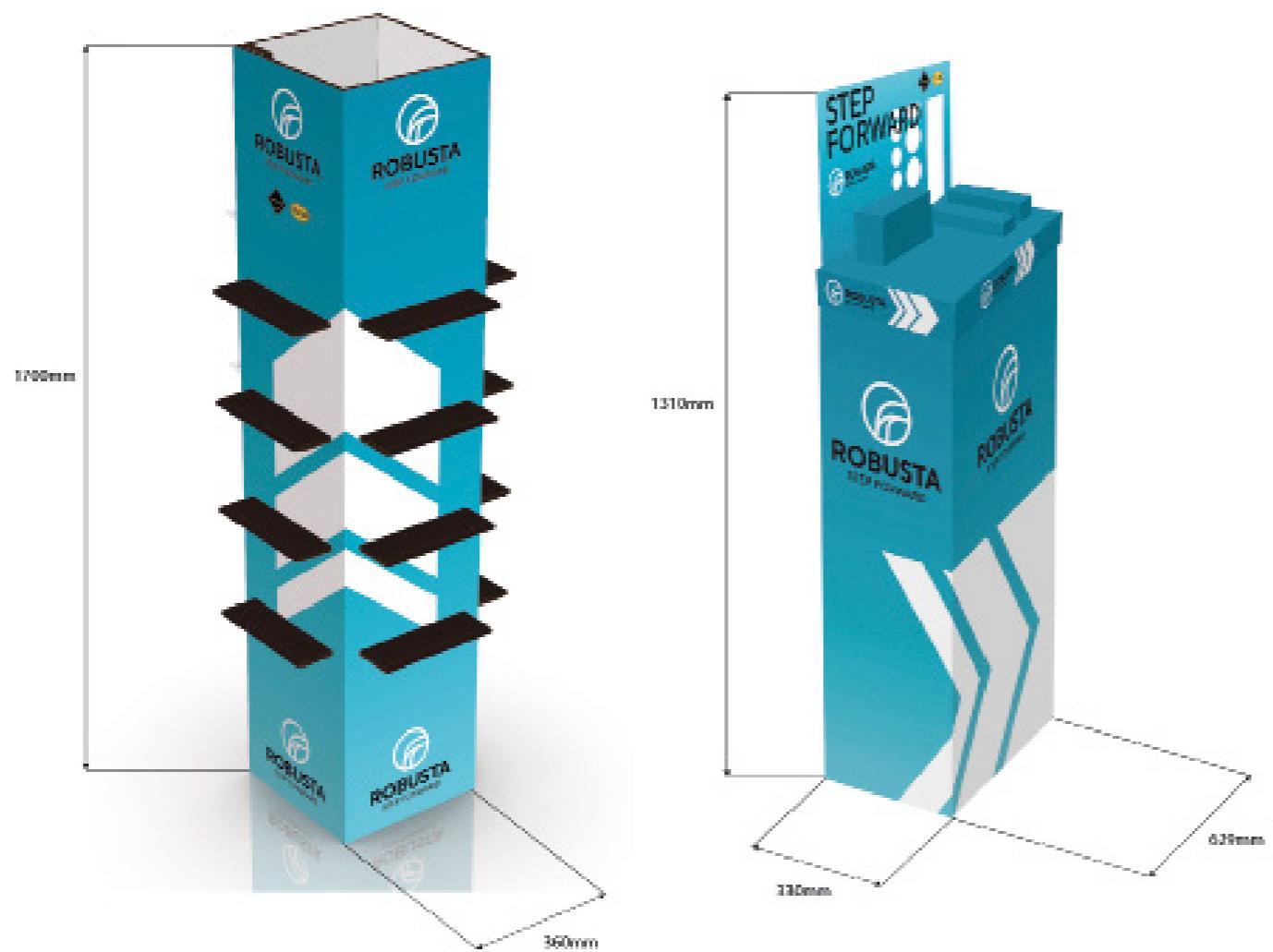


Collection
Accessories

Ayr Integral Low Insole

20456 Blue ●
20457 Black ●
20458 Green





As the sales conditions apply.



NON-STOP
COLLECTION

See
our models
permanently
stocked



To be loaded within the next 72 hours from the
order confirmation.

#Step01

You never forget your first step.

#Step02

Designing the future means getting ahead of it.

#Step03

Every step in innovation is a giant leap for our customers.

#Step04

We like listening to the market, but we like challenging it more.

#Step05

Between doing it the same and doing it like never before there's just one step.

#Step06

Before every goal there are a ton of steps.

#Step07

Why stop when you can go further?

#Step08

Comfort, comfort, comfort.

#Step09

Our shoes only work in one direction: forward.

#Step10

Alone, you move faster. Together, you get further.

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